

## PAM03 - Photoelectric amplifier

# Sensors

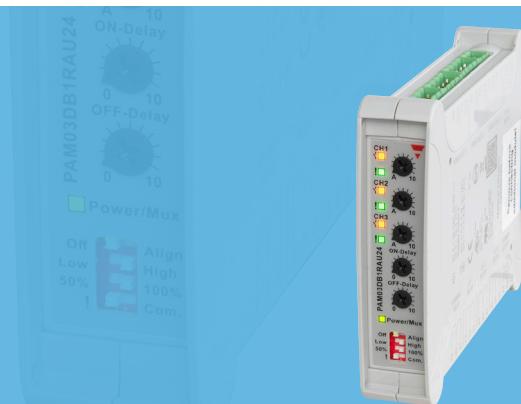
# PAM03

## Photoelectric amplifier

The Carlo Gavazzi PAM03 amplification module can operate alone, controlling 3 MOF... sensor sets. Up to 10 amplifiers can also be connected automatically in a master/slave setup via the built-in communication port sharing power and controlling up to 30 MOF... sensor sets. All connected MOF... sensors are multiplexed, eliminating crosstalk.

Due to their signal strength, the combination of MOF... sensor sets and PAM03 amplifiers are suitable for environments with high amounts of dust or fog like automatic industrial doors, stone crushing conveyors, wood working machinery, car washes or other applications where a photoelectric sensor must work despite a build-up of dust and dirt or sense through fog, vapor or similar visibility hindrances.

The Carlo Gavazzi photoelectric PAM03 amplifiers are available in a plastic (PC/ABS) IP20 approved housing material.



## A powerful solution for harsh environments

### Reduced machine set-up time

Integrated alignment control allows optimized adjustment of the sensors by means of flashing yellow LEDs combined with two distance setup modes: Automatic or manual via trimmer. Excess gain and maximum distance are selectable via the DIP switches.

### Reduced machine down-time

- Built-in diagnostics: Tri-color LEDs show what type of error occurred and where, making fault finding quick and easy.
- Alarm output: Allows for predictive maintenance instead of waiting until built up dust or rimefrost blind the sensors.
- Sensor test function: A mute input on PAM03 allows the sensor system to be remote tested in order to comply with the European standards for Industrial automatic Doors.

### Reliable detection

The combination with the powerful MOF... sensor sets allows for reliable detection despite refracting icy vapor or high levels of dust in the environment.

### High neighbour immunity

The highest neighbor immunity is achieved by multiplexing all connected MOF-family sensors, eliminating crosstalk. Up to 10 connected modules (Master/Slave set-up) can control up to 30 multiplexed sensor sets.

### Approvals

International Door Standards: EN12453, EN12978, UL325, and UL508



## Applications

### Speed doors - Cold storage rooms

High speed, automatic industrial doors that separate very cold areas and warm, humid areas place high demands on the controlling elements. Very low temperatures cause icy condensation to form, which results in significant visual hindrances. Condensation may also form on the lense, causing false readings or sensor failure. The combination of the PAM03 amplifier and MOF... sensor sets alleviate these issues. If installed correctly the PAM03 module lives up to the European Door Standards as well as UL325 and UL508.



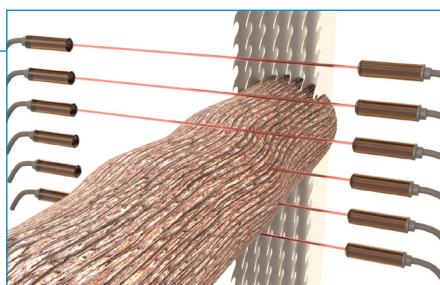
### Stone crushing conveyors

Controlling the flow of material on stone crushing conveyors is essential to keep the crusher from being overloaded or going idle. The PAM03 amplifier and MOF... sensor sets keep track of consistent material flow on the conveyor, and of the level of material in a hopper. Despite an environment characterized by high levels of dust and dirt, the PAM03 module offers highly reliable detection. Thanks to the diagnostic functions, maintenance can be scheduled to avoid costly downtime in the production line.



### Wood working machinery

In automated wood working systems, sensors are needed to monitor presence, position and size of timber, as well as triggering processes. Sawmills with their airborne dust and wood particles represent a challenging environment, that requires robust sensing systems that work in low visibility conditions and that can withstand vibrations and shocks. Dust will accumulate on the sensing face, but thanks to the diagnostic functions, maintenance can be scheduled to avoid costly downtime in the production line.



### Car washes

Car washes are especially challenging environments because of the airborne water spray and the high levels of dirt and mud on sensors near the floor. These factors impair visibility. On top of this, high sensing speed is essential to ensure that roof racks, antennas or other irregular shapes are detected in time.

The dryer needs closely placed sensors to navigate the curvature of a vehicle without touching the windshield. High neighbor immunity is essential to avoid interference.

Presence detection is essential to start the machine when the car is correctly placed and to avoid empty starts.



# PAM03

## Photoelectric amplifier

### Easy setup

#### Relay output active

The relay output is active when the yellow LED is ON.

#### Distance setup

Potentiometer for each channel.

- Automatic mode by turning the potentiometer fully counterclockwise
- Manual mode by turning the potentiometer clockwise away from Automatic mode

#### Easy alignment

In alignment mode, the yellow LED in tri-color LED flashing according to the signal quality.

#### Master/slave function

Power or Master/slave function

#### Alignment settings

Off or Alignment mode for easy optical sensor alignment.



#### Diagnostics

In case of a defective sensor the tri-color is flashing:

- Yellow and red LED, alternating: Receiver error
- Green and red, alternating: Transmitter error

#### ON and OFF delay

0 ... 10 sec., by common (for all 3 channels) single turn trimmer, 270°

#### Excess gain settings

Low or High dust reserve.

#### Sensitivity settings

50% or 100% of maximum distance.

#### Warnings settings

- "!" , for single module only.
- "Common", a common warning for all connected modules.

### Through-beam sensors for PAM03

	MOFT emitter		MOFR receiver	
<b>Housing diameter</b>	Ø10	M12/M14	Ø10	M12/M14
<b>Housing material</b>	Plastic	Stainless	Plastic	Stainless
<b>Sensor</b>	<b>MOFT20</b>	<b>MOFT20-M12-2</b>	<b>MOFR</b>	<b>MOFR-M12-2</b>
Rated operating distance	20 m	20 m	-	-
Optical angle	2°	2°	2°	2°
<b>Sensor</b>	<b>MOFT50</b>	<b>MOFT50-M12-2</b>	<b>MOFR</b>	<b>MOFR-M12-2</b>
Rated operating distance	50 m	50 m	-	-
Optical angle	2°	2°	2°	2°
<b>Sensor</b>	<b>MOFT20-5</b>	<b>MOFT20-M12-5</b>	<b>MOFR-5</b>	<b>MOFR-M12-5</b>
Rated operating distance	20 m	20 m	-	-
Optical angle	5°	5°	5°	5°
<b>Sensor</b>	<b>MOFT20-8 PAM03</b>	<b>MOFT20-M12/ M14-8 PAM03</b>	<b>MOFR-8</b>	<b>MOFR-M12/ M14-8</b>
Rated operating distance	20 m	20 m	-	-
Optical angle	8°	8°	8°	8°

All sensors are also available as ATEX versions.



MOFT, Ø10, 2°/ 5°  
MOFR, Ø10, 2°/ 5°



MOFT, Ø10, 8°  
MOFR, Ø10, 8°



MOFT, M12, 2°/ 5°  
MOFR, M12, 2°/ 5°



MOFT, M12/M14, 8°  
MOFR, M12/M14, 8°

## Specifications

	<b>PAM03BD1RAU24</b>
Rated operating distance ( $S_n$ )	MOFT20-MOFR... - 20 m MOFT50-MOFR... - 50 m
Sensitivity adjustment	Manual or automatic sensitivity adjustment. Manual: Single turn trimmer 240° Automatic sensitivity adjustment: Trimmer setting fully counterclockwise "A"
Hysteresis	Typically between 10% ... 30%, sensor dependent
Operating frequency	1 module - 55Hz, 2 modules - 27 Hz, n modules - 55/n Hz
Response time	1 module – 9 ms max, 2 modules – 18 ms max, n modules – n x 9 ms max
Rated operational voltage ( $U_o$ )	$U_B$ : 20.4...46.2 VAC/DC (Ripple included) $U_e$ : 24...42 VAC/DC (Ripple included) For UL508/UL325 certification: $U_e$ : 20.4...30 VAC/20.4...42.4 VDC (Supply Class 2)
No load supply current ( $I_o$ )	DC: 120 mA @ $U_B$ min, 60 mA @ $U_B$ max AC: 170 mA @ $U_B$ min, 95 mA @ $U_B$ max
Power on delay ( $t_v$ )	≤ 300 ms
Relay output	SPDT
Minimum operational current ( $I_m$ )	≥ 1mA @ 5 V [Gold contacts]
Ambient temperature	Operating: -20 ... +50 °C (-4 ... +122 °F), Storage: -40 ... +85 °C (-40 ... +185 °F)
Vibration	10 ... 55 Hz, 1.0 mm/15 g (EN IEC 60068-2-6)
Shock	30G / 11ms, 3 pos and 3 neg (EN IEC 60068-2-27)
Drop test	2 x 1 m and 100 x 0.5 m (EN IEC 60068-2-31)
Pollution degree	2 (EN IEC 60664, 60664A; 60947-1)
Overvoltage category	III (EN IEC 60664; EN IEC 60947-1)
Degree of protection	IP20 (IEC 60529; 60947-1)
NEMA type	1 (NEMA 250)
Protection	Reverse polarity
Electrostatic discharge	± 8 kV @ air discharge (EN IEC 61000-4-2), ± 4 kV @ contact discharge
Fast transients/burst	± 2 kV (EN IEC 61000-4-4)
Surge	1 kV (EN IEC 61000-4-5)
Wire conducted disturbances	10 Vrms (EN IEC 61000-4-6)
Power - frequency magnetic fields	30 A/m (EN IEC 61000-4-8)
DIP-switch settings	Alignment mode, Excess gain, Sensitivity range, Warning relay
Led indications	Yellow LED: Relay active; Green LED: Power, master/slave; Tri-color LED: Sensitivity, quality, alarm
Housing material	PC/ABS
Dimensions	97 x 22.5 x 121 mm (H x W x D) (Without terminal blocks).
Weight	185 g
Connection	Spring terminals
MTTF <sub>d</sub>	216.8 years (EN ISO 13849-1, SN 29500)
CE marking	According to EN12445, EN12453, EN12978
Approvals	cULus Listed (UL508), cURus (UL325)
Further information	<a href="http://www.gavazziautomation.com">www.gavazziautomation.com</a>



## OUR SALES NETWORK IN EUROPE

### AUSTRIA

Carlo Gavazzi GmbH  
Ketzergrasse 374,  
A-1230 Wien  
Tel: +43 1 888 4112  
Fax: +43 1 889 1053  
office@carlogavazzi.at

### BELGIUM

Carlo Gavazzi NV/SA  
Mechelsesteenweg 311,  
B-1800 Vilvoorde  
Tel: +32 2 257 41 20  
sales@carlogavazzi.be

### DENMARK

Carlo Gavazzi Handel A/S  
Over Hadstenvej 40,  
DK-8370 Hadsten  
Tel: +45 89 60 61 00  
Fax: +45 86 98 15 30  
handel@gavazzi.dk

### FINLAND

Carlo Gavazzi OY AB  
Sinimäentie 8B  
FI-02630 Espoo  
Tel: +358 9 756 2000  
myynti@gavazzi.fi

### FRANCE

Carlo Gavazzi Sarl  
Zac de Paris Nord II, 69, rue de la Belle Etoile,  
F-95956 Roissy CDG Cedex  
Tel: +33 1 49 38 98 60  
Fax: +33 1 48 63 27 43  
french.team@carlogavazzi.fr

### GERMANY

Carlo Gavazzi GmbH  
Pfnorstr. 10-14  
D-64293 Darmstadt  
Tel: +49 6151 81 00 00  
Fax: +49 6151 81 00 40  
info@gavazzi.de

### GREAT BRITAIN

Carlo Gavazzi UK Ltd  
4,4 Frimley Business Park,  
Frimley, Camberley, Surrey GU16 7SG  
Tel: +44 1 276 854110  
Fax: +44 1 276 682140  
sales@carlogavazzi.co.uk

### ITALY

Carlo Gavazzi SpA  
Via Milano 13,  
I-20045 Lainate  
Tel: +39 02 931 76 1  
info@gavazziacbu.it

### NETHERLANDS

Carlo Gavazzi BV  
Wijkermeerweg 23,  
NL-1948 NT Beverwijk  
Tel: +31 251 22 93 45  
info@carlogavazzi.nl

### NORWAY

Carlo Gavazzi AS  
Melkeveien 13,  
N-3919 Porsgrunn  
Tel: +47 35 93 08 00  
post@gavazzi.no

### PORTUGAL

Carlo Gavazzi Lda  
Rua dos Jerónimos 38-B,  
P-1400-212 Lisboa  
Tel: +351 21 361 70 60  
Fax: +351 21 362 13 73  
carlogavazzi@carlogavazzi.pt

### SPAIN

Carlo Gavazzi SA  
Avda. Iparraguirre, 80-82,  
E-48940 Leioa (Bizkaia)  
Tel: +34 94 480 40 37  
Fax: +34 94 431 60 81  
gavazzi@gavazzi.es

### SWEDEN

Carlo Gavazzi AB  
V:a Kyrkogatan 1,  
S-652 24 Karlstad  
Tel: +46 54 85 11 25  
Fax: +46 54 85 11 77  
info@carlogavazzi.se

### SWITZERLAND

Carlo Gavazzi AG  
Verkauf Schweiz/Vente Suisse  
Sumpfstrasse 3,  
CH-6312 Steinhausen  
Tel: +41 41 747 45 35  
Fax: +41 41 740 45 40  
info@carlogavazzi.ch

## OUR SALES NETWORK IN THE AMERICAS

### USA

Carlo Gavazzi Inc.  
750 Hastings Lane,  
Buffalo Grove, IL 60089-6904, USA  
Tel: +1 847 465 61 00  
sales@carlogavazzi.com

### CANADA

Carlo Gavazzi Inc.  
2430 Meadowpine Blvd Unit 104,  
Mississauga, ON L5N 6S2, Canada  
Tel: +1 905 542 0979  
gavazzi@carlogavazzi.com

### MEXICO

Carlo Gavazzi Mexico S.A. de C.V.  
Circuito Puericultores 22, Ciudad Satelite  
Naucalpan de Juárez, Edo Mex. CP 53100  
Mexico  
T +52 55 5373 7042  
F +52 55 5373 7042  
mexicosales@carlogavazzi.com

### BRAZIL

Carlo Gavazzi Automação Ltda.  
Av. Francisco Matarazzo, 1752  
Conj 2108 - CEP 05001-200 -  
São Paulo - SP - Brazil  
Tel: +55 11 3052 0832  
Fax: +55 11 3057 1753  
info@carlogavazzi.com.br

## OUR SALES NETWORK IN ASIA AND PACIFIC

### SINGAPORE

Carlo Gavazzi Automation Singapore Pte. Ltd.  
61 Tai Seng Avenue #05-06  
Print Media Hub @ Paya Lebar iPark  
Singapore 534167  
Tel: +65 67 466 990  
Fax: +65 67 461 980  
info@carlogavazzi.com.sg

### MALAYSIA

Carlo Gavazzi Automation (M) SDN. BHD.  
D12-06-G, Block D12,  
Putat Perdagangan Dara 1,  
Jalan PJU 1A/46, 47301 - Petaling Jaya,  
Selangor, Malaysia  
Tel: +60 3 7842 7299  
Fax: +60 3 7842 7399  
info@gavazzi-asia.com

### CHINA

Carlo Gavazzi Automation  
(China) Co. Ltd.  
Unit 2308, 23/F,  
News Building, Block 1,1002  
Middle Shennan Zhong Road, Futian District,  
Shenzhen, China  
Tel: +86 755 8369 9500  
Fax: +86 755 8369 9300  
info@carlogavazzi.cn

### TAIWAN

Branch of Carlo Gavazzi Automation  
Singapore Pte. Ltd.  
12F-3, No. 530, Yingcai Rd.,  
West Dist., Taichung City 403518,  
Taiwan, China  
Tel: +886 4 2258 4001  
Fax: +886 4 2258 4002

## OUR COMPETENCE CENTRES AND PRODUCTION SITES

### DENMARK

Carlo Gavazzi Industri A/S  
Hadsten

### CHINA

Carlo Gavazzi Automation (Kunshan) Co., Ltd.  
Kunshan

### MALTA

Carlo Gavazzi Ltd  
Zejtun

### ITALY

Carlo Gavazzi Controls SpA  
Belluno

### LITHUANIA

Uab Carlo Gavazzi Industri Kaunas  
Kaunas

## HEADQUARTERS

Carlo Gavazzi Automation SpA  
Via Milano, 13  
I-20045 - Lainate (MI) - ITALY  
Tel: +39 02 931 76 1  
info@gavazziautomation.com

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[www.gavazziautomation.com](http://www.gavazziautomation.com)