Specifications are subject to change without notice (26.05.2015)

Solid State Relays 3-Phase with Integrated Heatsink Proportional Switching Controllers Types RGC2P, RGC3P

CARLO GAVAZZI



Product Description

This series gives the possibility to control output power of 3phase loads with an analog control input. The RGC2P is a 2phase switching product whilst the RGC3P switches all 3 phases.

Input types cover a wide range of current and voltage ranges. Local setting by an external potentiometer is also possible. Switching modes cover phase angle control, distributed full cycle control and soft start for limiting inrush current of loads having a high temperature coefficient, such as short wave infrared heaters.

Detection of mains loss, load loss, SSR short circuit and overtemperature is integrated in some models. Alarm condition is signalled through an EMR output and is visually indicated by the alarm LED. Additional LEDs indicate input and load status.

- 2-pole and 3-pole analog switching solid state contactors
- Rated operational voltage: up to 660VAC
- Rated operational current: up to 75AAC
- Control inputs: 0-20mA, 4-20mA, 12-20mA, 0-5V, 1-5V, 0-10V
- · Local setting through external potentiometer
- Switching modes: phase angle or distributed full cycles (1, 4 or 16 full cycles)
- · Soft start feature with selectable ramp time up to 5 seconds
- Integrated varistor protection on output
- Monitoring for SSR and load malfunction
- EMR output for alarm indication
- 100kA short circuit current rating according to UL508
- DIN or panel mount



Ordering Key RGC 3 P 60 V 65 C1 D F M

Solid state relay Number of switched poles	
Type of switching	
Rated operational voltage	
Control input	
Rated operational current	
Switching mode	
External supply	
Integrated fan	
Monitoring features	

Specifications are at a surrounding temperature of 25°C unless otherwise specified.

Ordering Key (Refer to page 4 for valid part numbers)

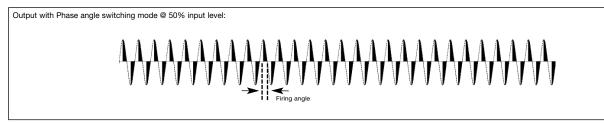
SSR with heatsink	Type of switching	Rated voltage (Ue), Blocking voltage	Control input ¹	Rated current/ pole @40°C ²	Switching mode	External supply (Us)	Features
RGC2: 2-pole switching + 1-pole direct	P: Proportional	60: 180 - 660VAC, 1200Vp	AA: 4-20mADC I: 0-20mADC 4-20mADC 12-20mADC V: 0-5VDC 1-5VDC 0-10VDC	15: 15AAC 25: 25AAC 40: 40AAC 75: 75AAC	C1: 1 FC ON, 1FC OFF @ 50% input C4: 4 FC ON, 4FC OFF @ 50% input	D: 24VAC/DC A: 90 - 250VAC	F: Integrated fan M: Monitoring for Mains loss, Load loss, SSR short circuit, open circuit and OTP with EMR alarm output
RGC3: 3-pole switching	P: Proportional	60: 180 - 660VAC, 1200Vp	AA: 4-20mADC I: 0-20mADC 4-20mADC 12-20mADC V: 0-5VDC 1-5VDC 0-10VDC	20: 20AAC 30: 30AAC 65: 65AAC	E: Phase Angle C1: 1 FC ON, 1FC OFF @ 50% input C4: 4 FC ON, 4FC OFF @ 50% input C16: 16 FC ON, 16FC OFF @ 50% input	D: 24VAC/DC A: 90 - 250VAC	P: Integrated over temperature protection (OTP), mains loss with EMR alarm output F: Integrated fan M: Monitoring for Mains loss, Load loss, SSR
FC = Full Cycle OTP = Over Temp EMR = Electromed 1. Input types I an	chanical Relay d V require an extern	al supply Us			S: Soft Start S16: Soft Start + mode C16		short circuit, open circuit and OTP with EMR alarm output

2. Refer to Derating Curves

Switching Modes

PHASE ANGLE switching - Mode E

The Phase angle switching mode works in accordance with the phase angle control principle. The power delivered to the load is controlled by the firing of the thyristors over each half supply cycle. The firing angle varies in relation to the input signal level which determines the output power to be delivered to the load.



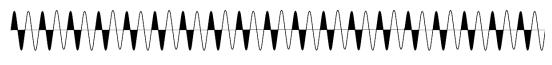
FULL CYCLE switching:

Single full cycle switching - Mode C1

In this switching mode only full cycles are switched. The number of full cycles delivered to the load over a specific time base is determined by the level of the analog input. The full cycles are DISTRIBUTED over this time base so as to ensure a fast and accurate control of the load. In mode C1, the switching resolution is 1 full cycle. Hence, @ an input level of 50% the output switching will be 1FC ON, 1FC OFF, @ 25% input 1FC ON, 3FC OFF and @ 75% input 1FC OFF, 3FC ON as shown in figure below.

Output with 1 FC switching mode @ 25% input level:

Output with 1 FC switching mode @ 50% input level:



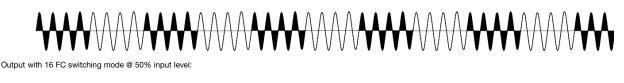
Output with 1 FC switching mode @ 75% input level:

Output with 1 FC switching mode @ 100% input level:

Burst full cycle switching - Mode C4 and Mode C16

The modes C4 and C16 work on the same principle of the C1 mode and hence a number of full cycles are switched in accordance to the input level distributed over a specific time base. In the case of mode C4 the lowest resolution is 4 full cycles whilst for mode C16 it is 16 full cycles. These modes are suitable for loads which have a low thermal inertia.

Output with 4 FC switching mode @ 50% input level:



CARLO GAVAZZI

Switching Modes (continued)

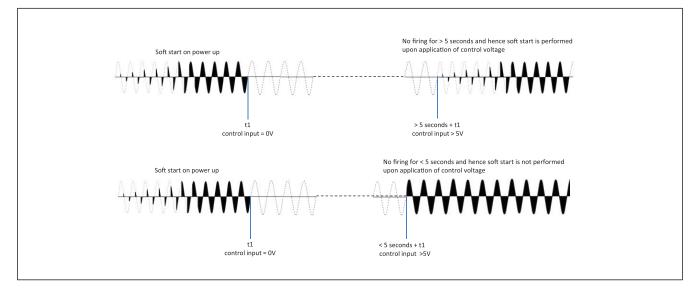


SOFT START switching:

In this mode the thyristor firing angle is gradually increased in order to apply the voltage (and current) to the load smoothly and thus reduce the start-up current of loads which have a high cold to hot resistance ratio such as short wave infrared heaters.

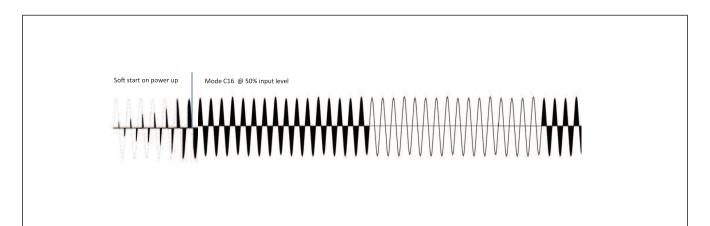
Soft start with digital input - Mode S

On power up, the RGC3P60V..S.. performs a soft start as soon as a control input is applied. The ramp time can be set to a maximum of 5 seconds through an onboard potentiometer. After the ramp is completed, full cycles are delivered to the output as long as a control voltage (between 5 - 10V) is present on terminals A1-A4. Soft start is not performed every time the control input is applied but only in the cases where firing has been cut off for more than 5 seconds. If for some reason ramping is stopped before ramp completion, a start is assumed to have been performed and hence the 5 seconds count start once ramping is stopped.



Soft start with analog input - Mode S16

This switching mode is a combination of 2 switching modes described above and hence soft start with mode S and full cycle control with mode C16. The RGC3P60V.S16 switching mode works on the principle of the mode C16 but on power up soft starting is performed to limit inrush currents loads which have a low resistance when cold. After the soft start is completed, where ramping time can be set to maximum of 5 seconds through an onboard potentiometer, the mode C16 comes into affect. Full cycles are thus delivered to the load in accorance to the input level. Soft starting is performed on power up and in case firing has been cut in the previous 5 seconds. If for some reason ramping is stopped before ramp completion, a start is assumed to have been performed and hence the 5 seconds count start once ramping is stopped.





Selection Guide: RGC2P

Current rating	Input	External	al Switching mode					
@ 40°C	type	supply	E	C1	C4	C16	S	S16
15AAC 1,800A²s	AA	-	-	RGC2P60AA15C1	-	-	-	-
	AA	-	-	RGC2P60AA25C1	-	-	-	-
25AAC 1,800A²s	I	DC	-	RGC2P60I25C1DM	RGC2P60I25C4DM	-	-	-
1,000/13	V	DC	-	RGC2P60V25C1DM	-	-	-	-
	AA	-	-	RGC2P60AA40C1	-	-	-	-
40AAC 6,600A²s	I	DC	-	RGC2P60I40C1DM	RGC2P60I40C4DM	-	-	-
0,000/13	V	DC	-	RGC2P60V40C1DM	-	-	-	-
	I	DC	-	RGC2P60I75C1DFM	RGC2P60I75C4DFM	-	-	-
75AAC		AC	-	RGC2P60I75C1AFM	RGC2P60I75C4AFM	-	-	-
15,000A²s	V	DC	-	RGC2P60V75C1DFM	-	-	-	-
		AC	-	RGC2P60V75C1AFM	-	-	-	-

Selection Guide: RGC3P

Current rating Input Extern		External	Switching mode						
@ 40°C	type	supply	E	C1	C4	C16	S	S16	
	AA	-	RGC3P60AA20E	RGC3P60AA20C1	-	-	-	-	
20AAC	Ι	DC	RGC3P60I20EDP	RGC3P60I20C1DM	RGC3P60I20C4DM	RGC3P60I20C16DM	-	-	
1,800A ² s	V	DC	RGC3P60V20EDP	RGC3P60V20C1DM	RGC3P60V20C4DM	RGC3P60V20C16DM	-	RGC3P60V20S16DM	
	5-10V digital i/p	DC	-	-	-	-	RGC3P60V20SDM	-	
	AA	-	RGC3P60AA30E	RGC3P60AA30C1	-	-	-	-	
	1	DC	RGC3P60I30EDP	RGC3P60I30C1DM	RGC3P60I30C4DM	RGC3P60I30C16DM	-	-	
30AAC		AC	RGC3P60I30EAP	RGC3P60I30C1AM	RGC3P60I30C4AM	RGC3P60I30C16AM	-	-	
6,600A ² s	V	DC	RGC3P60V30EDP	RGC3P60V30C1DM	RGC3P60V30C4DM	RGC3P60V30C16DM	-	RGC3P60V30S16DM	
,		AC	RGC3P60V30EAP	RGC3P60V30C1AM	RGC3P60V30C4AM	RGC3P60V30C16AM	-	-	
	5-10V digital i/p	DC	-	-	-	-	RGC3P60V30SDM	-	
	I	DC	RGC3P60I65EDFP	RGC3P60I65C1DFM	RGC3P60I65C4DFM	RGC3P60I65C16DFM	-	-	
		AC	RGC3P60I65EAFP	RGC3P60I65C1AFM	RGC3P60I65C4AFM	RGC3P60I65C16AFM	-	-	
65AAC	V	DC	RGC3P60V65EDFP	RGC3P60V65C1DFM	RGC3P60V65C4DFM	RGC3P60V65C16DFM	-	RGC3P60V65S16DFM	
15,000A²s		AC	RGC3P60V65EAFP	RGC3P60V65C1AFM	RGC3P60V65C4AFM	RGC3P60V65C16AFM	-	-	
	5-10V digital i/p	DC	-	-	-	-	RGC3P60V65SDFM	-	

Input type

- AA: 4-20 mADC
- I: 0-20, 4-20, 12-20 mADC

V: 0-10, 0-5, 1-5 VDC

External supply

DC: 24VAC/DC **AC**: 90-250VAC

Switching mode

E:	Phase Angle
C1:	1 Full Cycle
C4:	4 Full Cycles
C16:	16 Full Cycles
~	0 - 4 01 - 4

S: Soft StartS16: Soft Start + 16 Full Cycles

General Specifications

	RGCAA	RGCI	RGCV		
Latching voltage (across each pole L-T)	20V				
Operational frequency range	45 to 65Hz				
Power factor		> 0.7 @ rated voltage			
Output Power		0 to 100%			
Touch Protection		IP20			
CE marking		Yes			
Pollution degree	2 (non-conductive po	Ilution with possibilities of co	ondensation)		
Over-voltage category	III (fixed installations), 6kV (1.2 / 50µs) rated impulse withstand voltage Uimp				
LED status indication					
Control ON	Green	Green	Green		
	<4mA, flashing 0.5s ON, 0.5s OFF >4mA, intensity varies with input	Full intensity	Full intensity		
Supply ON	n/a	Green Flashing 0.5s ON, 0.5s OFF	Green Flashing 0.5s ON, 0.5s OFF		
Load ON	n/a	Yellow	Yellow		
		ON according to load status	ON according to load status		
Alarm ON	Green, flashing ³	Red, flashing ³	Red, flashing ³		
Isolation					
Input & Output to Case	4000Vrms	4000Vrms	4000Vrms		
Input to Output	2500Vrms	2500Vrms	2500Vrms		
External supply to input Us to A1, A2, A3, A4, A5, Uf, 11, 12, 14, C1, C2 External supply & input to EMR	n/a	1500Vrms	1500Vrms		
Us, A1, A2, A3, A4, A5, Uf, C1, C2 to 11, 12, 14	n/a	1500Vrms	1500Vrms		

3: Refer to LED Indications

Output Voltage Specifications

Operational voltage range Line to line voltage, L1/L2/L3	180-660 VAC
Permissible voltage unbalance	10% between L1/L2/L3
Blocking voltage	1200Vp
Leakage current @ rated voltage	5mAAC per pole
Internal Varistors (across each pole)	Yes



Output Specifications: RGC2

	RGC215	RGC225	RGC240	RGC275
Rated operational current per pole4				
AC-51 @ Ta=25°C	15 AAC	32 AAC	50 AAC	85 AAC
AC-51 @ Ta=40°C	15 AAC	27 AAC	40 AAC	75 AAC
AC-55b @ Ta=40°C ⁵	15 AAC	27 AAC	40 AAC	75 AAC
Minimum operational current	500 mAAC	500 mAAC	1AAC	1 AAC
Number of starts	130	35	10	240
Rep. Overload Current				
PF = 0.7				
UL508: T=40°C, tON=1s,				
tOFF=9s, 50cycles	61 AAC	61 AAC	107 AAC	154 AAC
Maximum transient surge current				
(I _{tsm}), t=10ms	600 Ap	600 Ap	1150 Ap	1750 Ap
I²t for fusing (t=10ms), minimum	1800 A²s	1800 A²s	6600 A ² s	15000 A ² s
Critical dv/dt (@ Tj init = 40°C)	1000 V/us	1000 V/us	1000 V/us	1000 V/us

4: Refer to Derating Curves

5: Overload profile for AC-55b, le: AC-55b: 6x le - 0.2: 80 - x, where le = nominal current (AAC), 6xle = overload current (AAC), 0.2 = duration of overload current (s), 80 = ON duty cycle (%), x= number of starts. The overload profile for RGC2..75 is AC-55b: 3.2x le - 0.2: 80 - x

Output Specifications: RGC3

	RGC320	RGC330	RGC365
Rated operational current per pole ⁴			
AC-51 @ Ta=25°C	25 AAC	37 AAC	71 AAC
AC-51 @ Ta=40°C	20 AAC	30 AAC	66 AAC
AC-55b @ Ta=40°C⁵	20 AAC	30 AAC	66 AAC
Minimum operational current	500 mACC	1AAC	1 AAC
Number of starts	140	18	230
Rep. Overload Current			
PF = 0.7			
UL508: T=40°C, tON=1s, tOFF=9s, 50cycles	61 AAC	107 AAC	154 AAC
Maximum transient surge current (I_{tsm}), t=10ms	600 Ap	1150 Ap	1750 Ap
l²t for fusing (t=10ms), minimum	1800 A²s	6600 A²s	15000 A²s
Critical dv/dt (@ Tj init = 40°C)	1000 V/us	1000 V/us	1000 V/us

4: Refer to Derating Curves

5: Overload profile for AC-55b, le: AC-55b; 6x le - 0.2: 80 - x, where le = nominal current (AAC), 6xle = overload current (AAC), 0.2 = duration of overload current (s), 80 = ON duty cycle (%), x= number of starts. The overload profile for RGC3..65 is AC-55b; 3.6x le - 0.2: 80 - x

Input Specifications

		RGCAA	RGCI	RGCV.
Control input		4 - 20mADC	0 - 20mADC	0 - 5VDC
			4 - 20mADC	1 - 5VDC
			12 - 20mADC	0 - 10VDC
	RGC3PS			5 - 10 VDC (digital)
Drop out voltage	RGC3PS	-	-	< 4VDC
External potentiometer input		n/a	n/a	10K ohms
				(terminal A1, A3, A5)
Maximum initialisation time		250ms	250ms	250ms
Response time (Input to Output)	RGCE, S	2 half cycles	2 half cycles	2 half cycles
	RGCC1, C4, C16, S16	3 half cycles	3 half cycles	3 half cycles
Input impedance		n/a	<250 ohms	100k ohms
Linearity, Output resolution		Refer to Transfer Characteristics section		
Voltage drop		< 10VDC @ 20mA	n/a	n/a
Reverse protection		Yes	Yes	Yes
Maximum allowable input current		50mA for max. 30 sec.	50mA for max. 30 sec.	n/a
Input protection vs. surges		Yes	Yes	Yes
Overvoltage protection		n/a	n/a	up to 24VDC

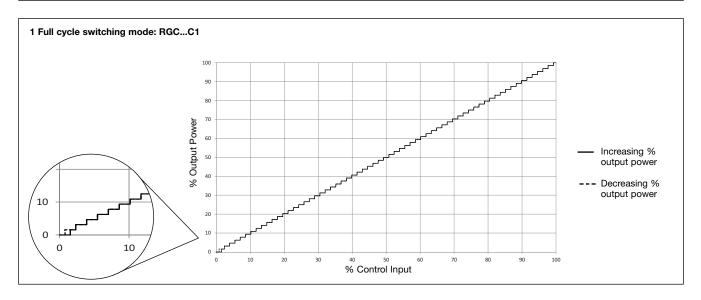
Note: Control input serial connection of multiple units is ONLY possible for:

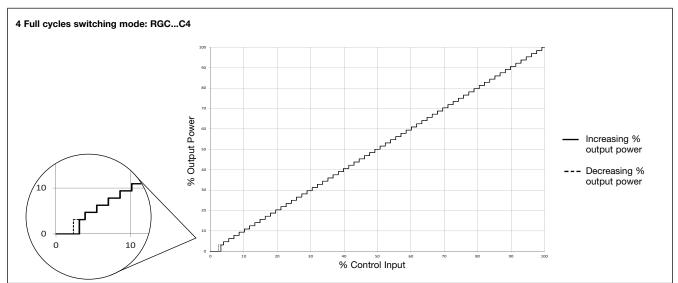
1. RGC..AA versions, and

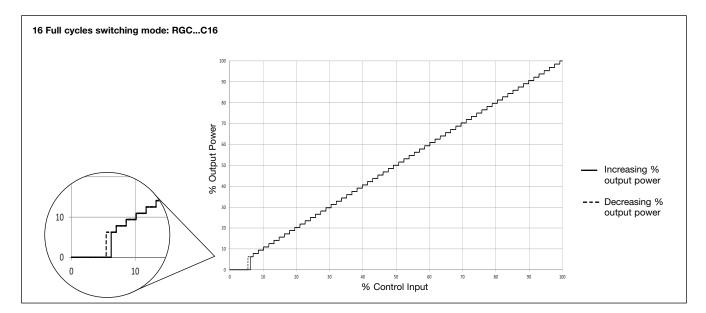
2. the versions that require an AC external supply and hence the RGC.I.AM, RGC.I.AFM, RGC.I.AP and RGC.I.AFP models



Transfer Characteristics

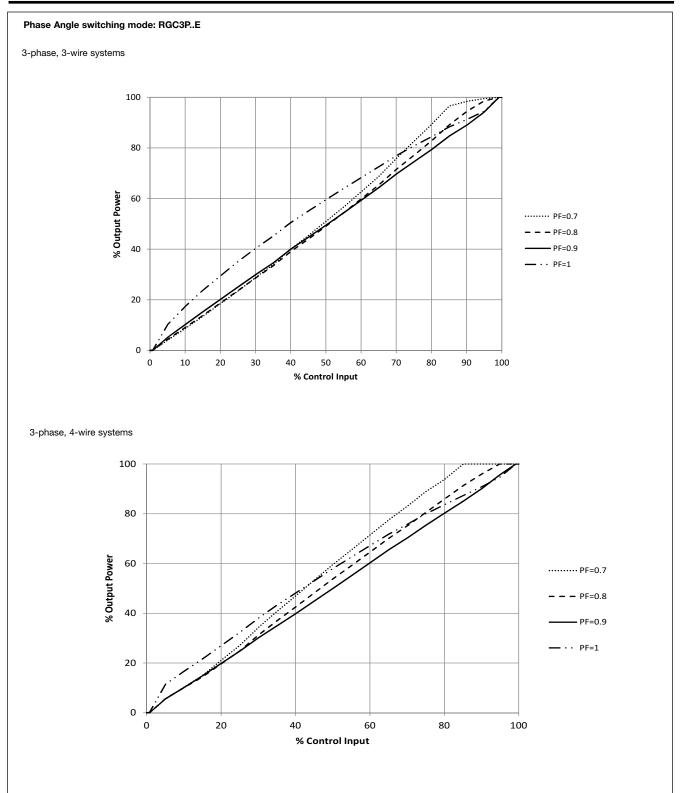








Transfer Characteristics



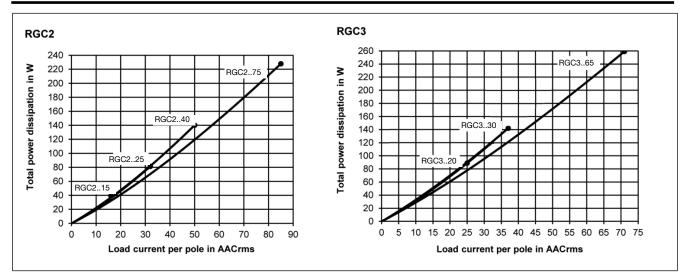
Supply Specifications (Us)

	RGCD	RGCA
Supply voltage range	24VDC, -15% / +20%	90-250VAC
	24VAC, -15% / +15%	
Overvoltage protection	up to 32VDC/AC for 30 seconds	n/a
Reverse protection	Yes	n/a
Surge protection	Yes, integrated	Yes
Max. supply current		
no fan, RGCP, RGCM	90mA	30mA
with fan, RGCFP, RGCFM	175mA	60mA

Alarm Specifications (12, 14, 11)

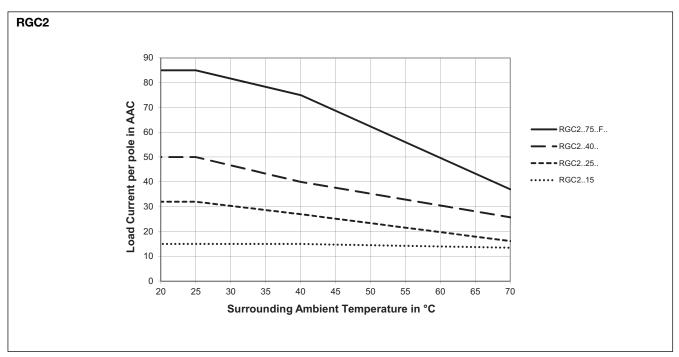
	RGP RGM	
Output type	EMR, 1 Form C Normally closed (12-11) Normally open (14-11)	11
Contact rating	2A @ 250VAC / 30VDC	· · · ·
Isolation between open contacts	1000VAC	└──■ 14

Output Power Dissipation

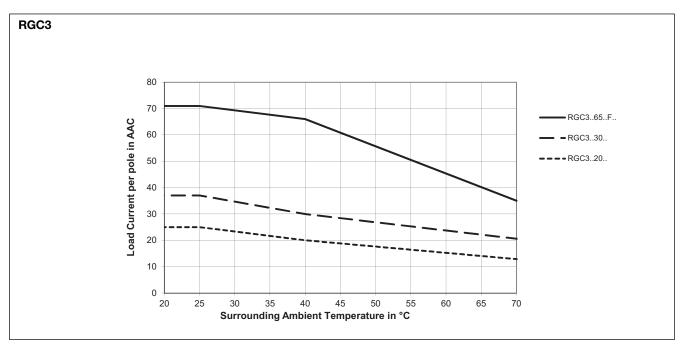




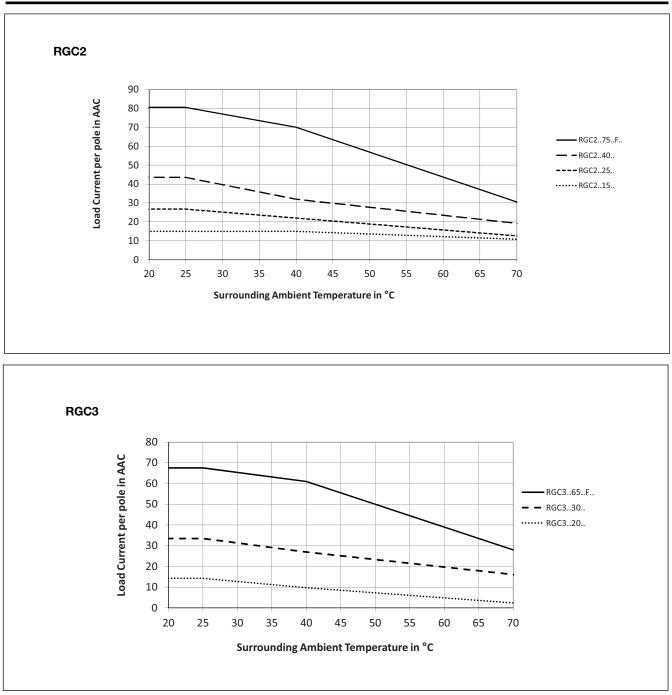
Current Derating



Note: Versions that utilise 24VAC external supply (Us) are limited to a maximum operating temperature of 60°C (140°F)



Note: Versions that utilise 24VAC external supply (Us) are limited to a maximum operating temperature of 60°C (140°F)



Current Derating with 0mm spacing

Environmental Specifications

Operating temperature Us=24VAC	-40°C to +70°C (-40°F to +158°F) -40°C to +60°C (-40°F to +140°F)
Storage temperature	-40°C to +100°C (-40°F to +212°F)
RoHS (2002/95/EC)	Compliant
Impact resistance (EN50155, EN61373)	15/11 g/ms
Vibration resistance (2-100Hz, IEC60068-2-26, EN50155, EN61373)	2g per axis
Relative humidity	95% non condensing @ 40°C

UL flammability rating (for plastic)	UL 94 V0
Installation altitude	0 - 1000m. Above 1000m derate linearly by 1% of FLC per 100m up to maximum of 2000m
Weight RGC215, RGC225 (M) RGC320 (M or P) RGC240, RGC330 (M or P) RGC275, RGC365	approx. 600g (660g) approx. 600g (670g) approx. 840g (920g) approx. 990g



Agency Approvals and Conformance

Conformance	EN/IEC 60947-4-3	Agency Approvals	UL Listed (E172877), UL508 cUL Listed (E172877),
			C22.2 No.14-10
		Short Circuit Current rating	100kArms, UL508
LISTED			

Electromagnetic Compatibility

EMC immunity Electrostatic discharge (ESD) immunity Air discharge, 8kV Contact, 4kV Electrical surge immunity Output, line to line, 1kV Output, line to earth, 2kV RGCAA A1, A2, line to line, 500V A1, A2, line to earth, 500V RGCI, RGCV A1, A2, A3, A4, A5 Line to earth, 1kV Us+, Us- Line to line, 500V Line to earth, 500V Us ~, 11, 12, 14 Line to line, 1kV Line to earth, 2kV	EN/IEC 61000-6-2 EN/IEC 61000-4-2 Performance Criteria 2 Performance Criteria 2 EN/IEC 61000-4-5 Performance Criteria 2 Performance Criteria 1 Performance Criteria 1 Performance Criteria 2 Performance Criteria 2 Performance Criteria 2 Performance Criteria 2 Performance Criteria 2 Performance Criteria 2	Electrical fast transient (Burst) immunity Output: 2kV, 5kHz Input: 1kV, 5kHz (A1, A2, A3, A4, A5) Signal: 1kV, 5kHz (Us, 11, 12, 14) Radiated radio frequency immunity 10V/m, 80 - 1000MHz 10V/m, 80 - 1000MHz 10V/m, 0.100MHz 3V/m, 2.0 - 2.7GHz Conducted radio frequency immunity 10V/m, 0.5 - 80MHz Voltage dips 0% for 0.5/1cycle 40% for 10 cycles 70% for 250 cycles Voltage interruptions immunity 0% for 5000ms	EN/IEC 61000-4-4 Performance Criteria 1 Performance Criteria 1 Performance Criteria 1 EN/IEC 61000-4-3 Performance Criteria 1 Performance Criteria 1 EN/IEC 61000-4-6 Performance Criteria 1 EN/IEC 61000-4-11 Performance Criteria 2 Performance Criteria 2 Performance Criteria 2 Performance Criteria 2 Performance Criteria 2
EMC emission Radio interference voltage emission (conducted) 0.15-30MHz	EN/IEC 61000-6-4 EN/IEC 55011 Class A (with external filtering)	Radio interference field emission (radiated) 30-1000MHz	EN/IEC 55011 Class A (Industrial)

Note:

• Control input lines must be installed together to maintain products susceptibility to Radio Frequency Interference.

Use of AC solid state relays may according to the application and the load current, cause conducted radio interferences. Use of mains filters may be necessary for cases where the user must meet E.M.C requirements. The capacitor values given inside the filtering specification tables should be taken only as indications, the filter attenuation will depend on the final application.

• This product has been designed for Class A equipment. (External filtering may be required, refer to filtering section). Use of this product in domestic environments may cause radio interference, in which case the user may be required to employ additional mitigation methods.

• Surge tests on RGC. A models were carried out with the signal line impedence network. In case the line impedance is less than 40Ω,

it is suggested that AC supply is provided through a secondary circuit where the short circuit limit between conductors and ground is 1500VA or less.

A deviation of one step in the distributed full cycle models and up to 1.5% Full Scale Deviation in phase angle models is considered to be within PC1 criteria.

- Performance Criteria 1 (Performance Criteria A): No degradation of performance or loss of function is allowed when the product is operated as intended.

- Performance Criteria 2 (Performance Criteria B): During the test, degredation of performance or partial loss of function is allowed. However, when the test is complete the product should return operating as intended by itself.

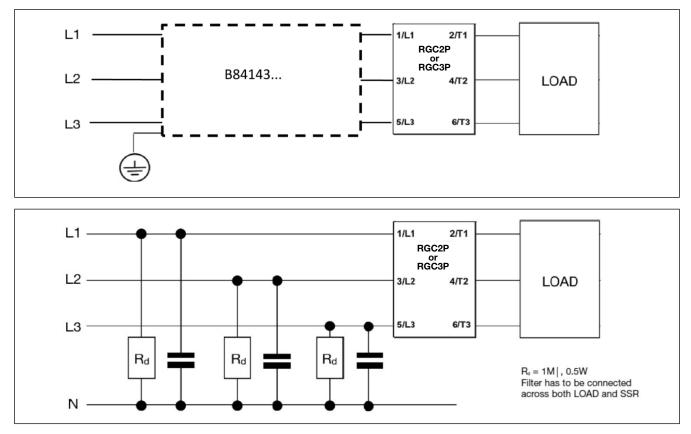
- Performance Criteria 3 (Performance Criteria C): Temporary loss of function is allowed, provided the function can be restored by manual operation of the control.



Filtering - EN/IEC 55011 Compliance

	Compliance to	Class A emission limits	Compliance to Class B emission limits		
Part no.	Max. load current	Suggested filter	Max. load current	Suggested filter	
RGC2PE	25AAC	Epcos, B84143A0025R105 / 530VAC	13AAC	Epcos, B84143A0025R105 / 530VAC	
	40AAC	Epcos, B84143D0050R127 / 530VAC	-	-	
RGC2PC1	25AAC	2.2uF, max. 760VAC / X1	25AAC	Epcos, B84143A0025R105 / 530VAC	
	40AAC	2.2uF, max. 760VAC / X1	40AAC	Epcos, B84143A0050R105 / 530VAC	
RGC2PC4	25AAC	1.0uF, max. 760VAC / X1	25AAC	Epcos, B84143A0025R105 / 530VAC	
	40AAC	1.0uF, max. 760VAC / X1	40AAC	Epcos, B84143A0050R105 / 530VAC	
RGC3PE	20AAC	Epcos, B84143A0025R105 / 530VAC	13AAC	Epcos, B84143A0025R105 / 530VAC	
	30AAC	Epcos, B84143D0050R127 / 530VAC	-	-	
RGC3PC1	20AAC	2.2uF, max. 760VAC / X1	20AAC	Epcos, B84143A0025R105 / 530VAC	
	30AAC	2.2uF, max. 760VAC / X1	30AAC	Epcos, B84143A0050R105 / 530VAC	
RGC3PC4	20AAC	1.0uF, max. 760VAC / X1	20AAC	Epcos, B84143A0025R105 / 530VAC	
	30AAC	1.0uF, max. 760VAC / X1	30AAC	Epcos, B84143A0050R105 / 530VAC	
RGC3PC16	20AAC	1.0uF, max. 760VAC / X1	20AAC	Epcos, B84143A0025R105 / 530VAC	
	30AAC	1.0uF, max. 760VAC / X1	30AAC	Epcos, B84143A0050R105 / 530VAC	
RGC3PS	20AAC	1.0uF, max. 760VAC / X1	20AAC	Epcos, B84143A0025R105 / 530VAC	
	30AAC	1.0uF, max. 760VAC / X1	30AAC	Epcos, B84143A0050R105 / 530VAC	

Filter Connection Diagrams



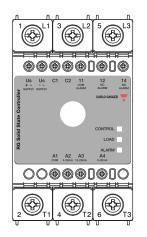
Note: The suggested filtering is determined by tests carried out on a representative setup and load. The RGC2P., RGC3P. is intended to be integrated within a system where conditions may differentiate from conditions utilised for tests, such as load, cable lengths and other auxiliary components that may exist within the end system. It shall be the responsibility of the system integrator to ensure that the system containing the above component complies with the applicable rules and regulations.

Epcos installation recomendations shall be taken in consideration when utilising such filters.

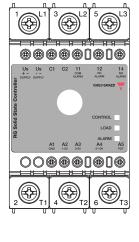
Terminals Layout

\bigcirc	\bigcirc	\bigcirc
RG Solid State Controller	L1 L2 L3 L1 L2 L3 L3	
\bigcirc	\bigcirc	\bigcirc
		€ • • • • • • • • • •

RGC2P..AA15, RGC2P..AA25, RGC2P..AA40 RGC3P..AA20, RGC3P..AA30



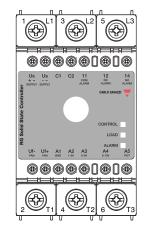
RGC2P...125, RGC2P...140 RGC3P...I20, RGC3P...I30



RGC2P...V25, RGC2P...V40 RGC3P...V20, RGC3P...V30

(f (8 ÷ - 11 $\oplus \oplus \oplus \oplus \oplus [\oplus] \oplus$ 12 NC 14 NO Uf- Uf+ A1 A2 A3 (f (f

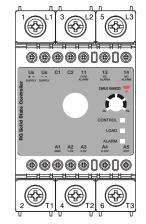
RGC2P...175 RGC3P...165



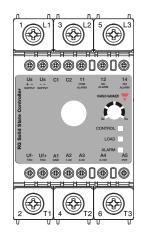
RGC2P...V75 RGC3P..V65

Terminals Labelling:	
1/L1, 2/L2, 3/L3:	Line connections
2/T1, 4/T2, 6/T3:	Load connections
A1 , A2:	Control input 4-20mA (RGCAA), 4-20mA (RGCI), 1-5V (RGCV.)
A1 , A3:	Control input, 12-20mA (RGCI), 0-5V (RGCV)
A1 , A4:	Control input 0-20mA (RGCl.), 0-10V (RGCV.)
A5:	External Potentiometer input (RGCV)
Us (+, ~):	External supply, positive signal (RGCDM, DFM, DP, DFP), AC signal (RGCAM, AFM, AP, AFP)
Us (-, ~):	External supply, ground (RGCDM, DFM, DP, DFP), AC signal (RGCAM, AFM, AP, AFP)
C1, C2:	Configuration mode selection External short link between C1 & C2 is required ONLY in case of 4-wire, 3-phase systems
Uf+:	Fan supply positive signal
Uf -:	Fan supply ground
	Connections to Uf Uf+ are readily terminated by

Connections to Uf-. Uf+ are readily terminated by manufacturer. No other connection is required by end user.

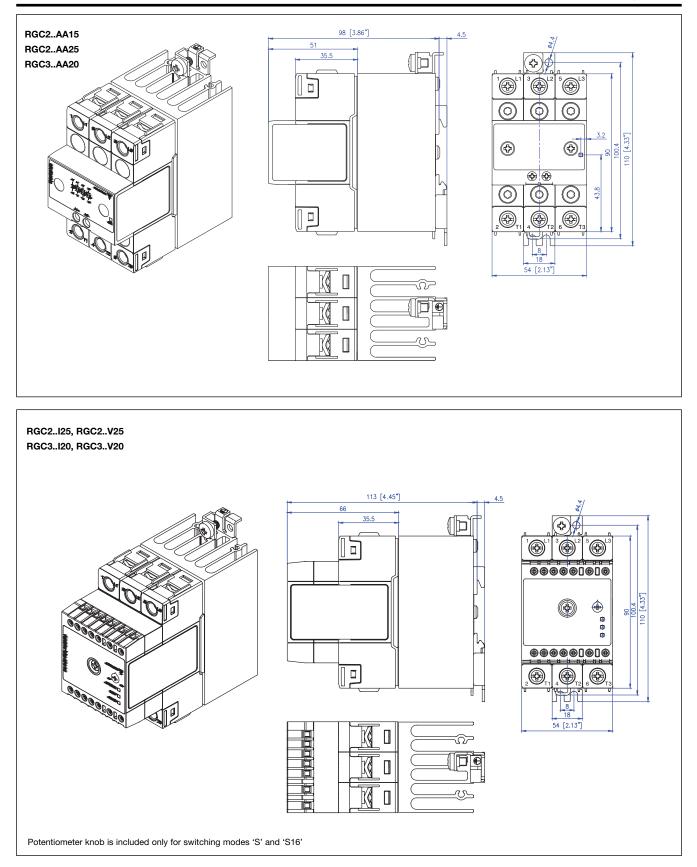






RGC3P...V65S..

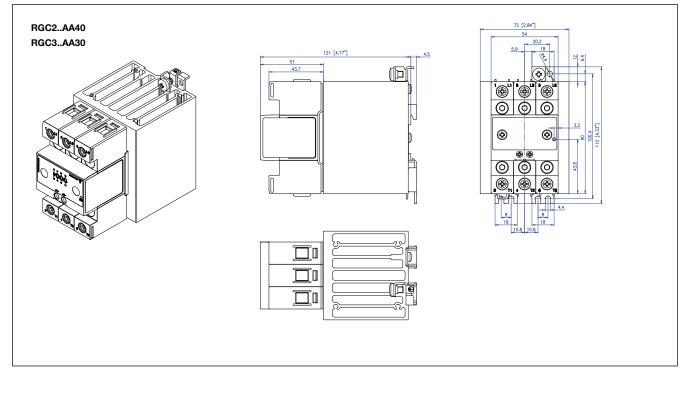
Dimensions

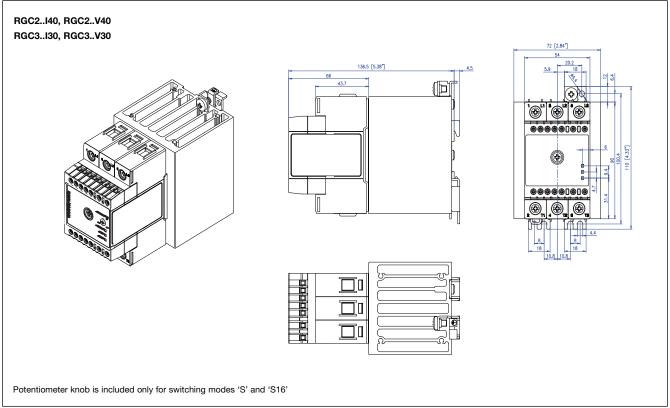


Dimensions in mm. Housing width tolerance +0.5mm, - 0mm as per DIN43880. All other tolerances $\pm 0.5 \text{mm}$



Dimensions

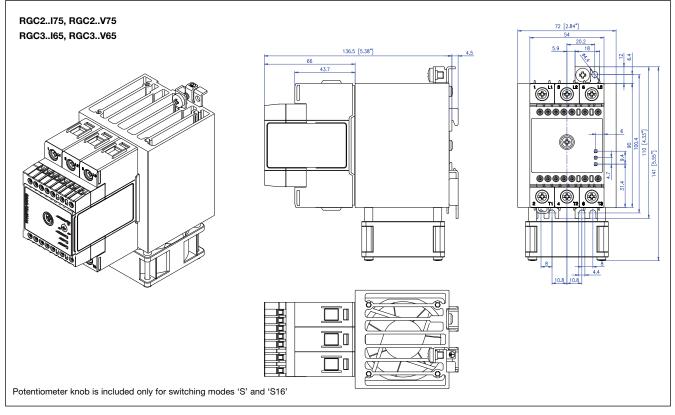




Dimensions in mm. Housing width tolerance +0.5mm, -0mm as per DIN43880. All other tolerances $\pm 0.5\text{mm}$



Dimensions



Dimensions in mm. Housing width tolerance +0.5mm, -0mm as per DIN43880. All other tolerances $\pm 0.5\text{mm}$

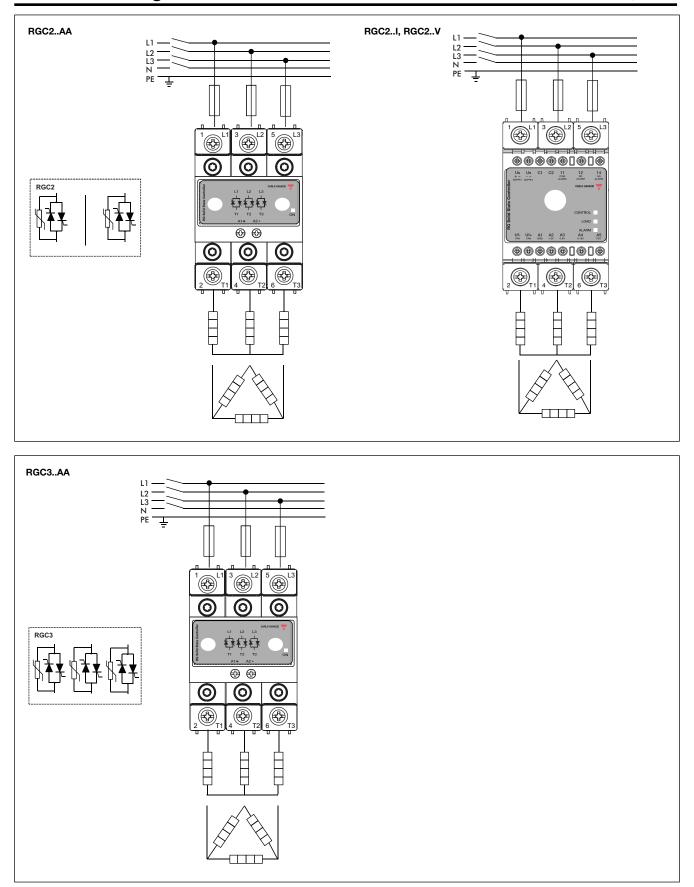


Connection Specifications

POWER CONNECTIONS	1/L1, 3/L2, 5/L3, 2/T1, 4/T2, 6/T3						
Use 75°C copper (Cu) conductors	RGC215, RGC225 RGC320		RGC240, RGC275 RGC330, RGC365				
Stripping length (X)	12mm		11mm				
Connection type	M4 screw with captivated	washer	M5 screw with box clamp				
Rigid (solid & stranded) UL/cUL rated data	2x 2.5 - 6.0 mm ² 2x 14 - 10 AWG	1x 2.5 - 6.0 mm² 1x 14 - 10 AWG	1x 2.5 - 25 mm² 1x 14 - 3 AWG				
Flexible with end sleeve	2x 1.0 - 2.5 mm ² 2x 2.5 - 4.0 mm ² 2x 18 - 14 AWG 2x 14 - 12 AWG	1x 1.0 - 4.0 mm² 1x 18 - 12 AWG	1x 2.5 - 16 mm² 1x 14 - 6 AWG				
Flexible without end sleeve	2x 1.0 - 2.5 mm ² 2x 2.5 - 6.0 mm ² 2x 18 - 14 AWG 2x 14 - 10 AWG	1x 1.0 - 6.0 mm² 1x 18 - 10 AWG	1x 4.0 - 25 mm² 1x 12 - 3 AWG				
Torque specification	Pozidriv 2 UL: 2Nm (17.7 lb-in) IEC: 1.5-2.0Nm (13.3-17.7 lb-i						
Aperture for termination lug	12.3mm		n/a				
Protective Earth (PE)	Not provided with SSR. PE connect according to EN/IEC 61140	M5, 1.5Nm (13.3 lb-in) ction required when product is intend	led to be used in Class 1 applications				
CONTROL CONNECTIONS	A1, A2		A1, A2, A3, A4, A5 Us, Uf, 11, 12, 14, C1, C2				
Use 75°C copper (Cu) conductors	RGCAA		RGCI, RGCV				
Stripping length (X)	8mm		8 mm				
Connection type	M3 screw with captivated	washer	M3 screw with box clamp				
Rigid (solid & stranded) UL/cUL rated data	2x 0.5 - 2.5 mm ² 2x 18 - 12 AWG	1x 0.5 - 2.5 mm² 1x 18 - 12 AWG	1x 1.0 - 2.5 mm² 1x 18 - 12 AWG				
Flexible with end sleeve	2x 0.5 - 2.5 mm² 2x 18 - 12 AWG	1x 0.5 - 2.5 mm² 1x 18 - 12 AWG	1x 0.5 - 2.5 mm² 1x 20 - 12 AWG				
Torque specification	Pozidriv 1 UL: 0.5Nm (4.4 lb-in) IEC: 0.5-0.6Nm (4.4-5.3 lb-in)		Pozidriv 1 UL: 0.5Nm (4.4 lb-in) IEC: 0.4-0.5Nm (3.5-4.4 lb-in)				

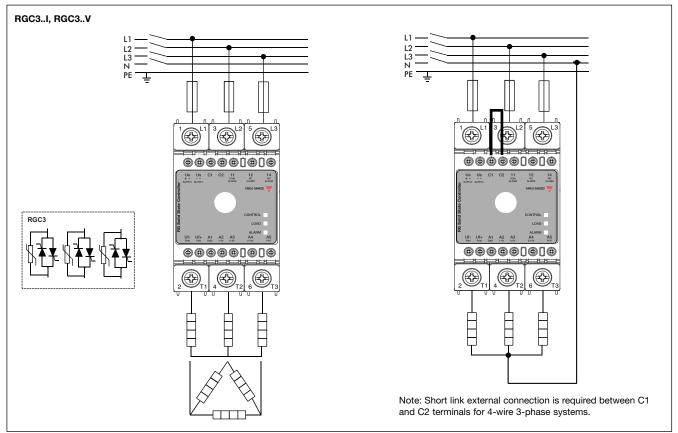


Connection Diagram

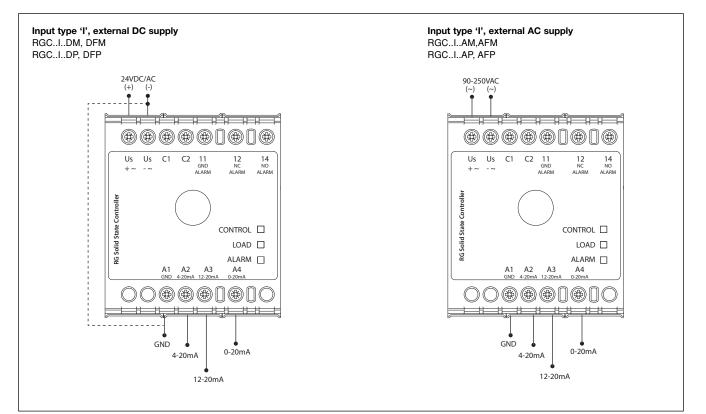




Connection Diagram



Connection Configuration

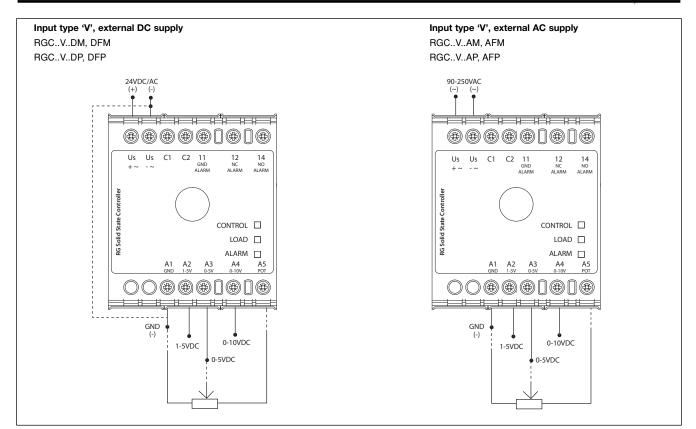


Note: Contol input shall be connected either to A1-A2 or A1-A3 or A1-A4 only

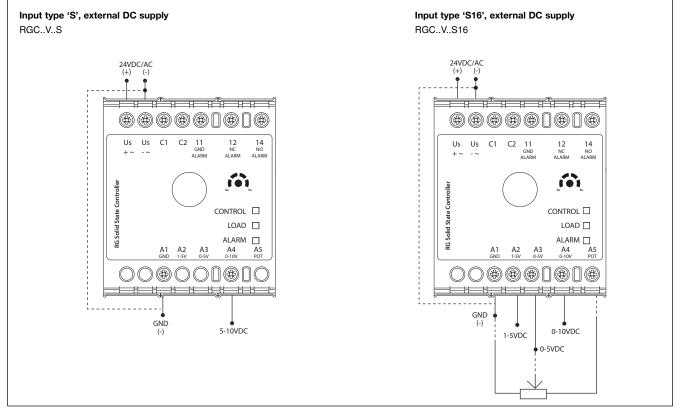
Specifications are subject to change without notice (26.05.2015)



Connection Configuration



Note: Control input shall be connected either to A1-A2 or A1-A3 or A1-A4 or A1-A3-A5 in case an external potentiometer is used.



Note: Control input shall be connected to terminals A1-A4 in the case of the RGC3P.S.. In the case of the RGC3P.S16.., the control input shall be connected to either A1-A2 or A1-A3 or A1-A4 or A1-A3-A5 in case an external potentiometer is used.

Mode of Operation

RGC..AA...

The diagram below, Operation Diagram 1, indicates the behaviour of models having input type 'AA' in different operating conditions. The models with this type of input are able to detect abnormal conditions such as **Mains Loss** and **SSR Internal Fault**. The presence of these abnormal conditions is indicated through the green LED which in normal operating conditions is associated with status of the control input. A flashing sequence of this LED is utilised to distinguish such abnormal conditions. Refer to LED Indications section for further details.

Operation Diagram 1:

	Normal Operation SSR OFF	Normal Operation SSR ON	Mains Loss		Mains automatically restored	Internal Fa	ult Detection	Mains reset	Internal Fault Detection
Mains Supply (L1, L2, L3)									
Load Supply (T1, T2, T3)									
		% Pout proportional to input level			% Pout proportional to input level				
Output Power				-					
Control Input (A1, A2)	> 0mA < 4mA	> 4mA	> 4mA	> 0mA < 4mA	> 4mA	> 4mA	> 0mA < 4mA	> 0mA < 4mA	> 0mA < 4mA
Green LED (Control input)		varying intensity			varying intensity				
,						automat automat and swi	ically. If a ically, switc	DFF. This ala alarm does h OFF dev N, If alarm	rm may recover s not recover ice supply (Us) is still present

RGC..I, RGC..V..

The versions with input type 'I' or 'V' have integrated system monitoring for the detection of system and also SSR faults. An external supply of 24VDC/AC or 90-250VAC, selectable through part no. configuration, is required for the operation of these models.

In case of a fault condition, an alarm signal is issued through an EMR. A red LED is also used for visual indication with a specific flash rate for easy identification of the alarm type. Refer to section LED Indications for further details. Additionally, a yellow LED is present on the models with 'I' or 'V' input type which gives an indication of the status of the load. This LED is ON every time the SSR output, and hence the load, is in the ON state.

System monitoring is identified with suffix 'P' or 'M' at the end of the RGC part no. The following is a description of the difference between the two suffixes.

Note: Monitoring for system and SSR faults is not active during the soft start function available with models RGC3P60V..S.. and RGC3P60V..S16.

Mode of Operation

1. RGC..I..P, RGC..V..P

The versions with suffix 'P' are available only with switching mode 'E', i.e., phase angle. The detectable alarm conditions in this series are the following:

- Mains Loss (Operation Diagram 2)
- SSR Over Temperature (Operation Diagram 3)
- SSR Internal Fault (Operation Diagram 3)

The following operation diagrams show the behaviour of the RGC..I..P and RGC..V..P under different operating and abnormal conditions.

Operation Diagram 2:

	Normal Operation SSR OFF	Normal Operation SSR ON	Mains Loss >1s	Mains automatically restored	Supply Us Loss
Mains Supply (L1, L2, L3)					
Load Supply (T1, T2, T3)					
Load Current		% Pout proportional to input level		% Pout proportional to input level	
Supply Voltage (Us)					
Control Input (A1 - A2/A3/A4/A5)					
Green LED (Control & Supply)					
Yellow LED (Load status)					
Red LED (Alarm LED)				11	
Alarm Output, NO (11-14)					
Alarm Output, NC (11-12)					
			Alarm is issued in case mains loss is present >1s	Alarm is cleared if mains is restored and present for >1s	

Operation Diagram 3:

	Normal Operation SSR ON	Internal Fault Detection	Supply Us reset	Internal Fault cleared	Over temperature condition	Over temperature condition cleared
Mains Supply (L1, L2, L3)						
Load Supply (T1, T2, T3)						
	% Pout proportional to input level			% Pout prop. to input level		% Pout proportional to input level
Load Current						
Supply Voltage (Us)						
Control Input (A1 - A2/A3/A4/A5)						
Green LED (Control & Supply)						
Yellow LED (Load status)						
Red LED (Alarm LED)		1888 8888				
Alarm Output, NO (11-14)						
Alarm Output, NC (11-12)						

CARLO GAVAZZI

Mode of Operation

2. RGC..I..M, RGC..V..M

Suffix 'M' is available with all switching modes apart from mode 'E'. The detectable alarm conditions for the versions with suffix 'M' are the following:

- Mains Loss (Operation Diagram 2)
- SSR Over Temperature (Operation Diagram 3)
- SSR Internal Fault (Operation Diagram 3)
- Load Loss (Operation Diagram 4)
- SSR Open Circuit (Operation Diagram 4)
- SSR Short Circuit (Operation Diagram 5)

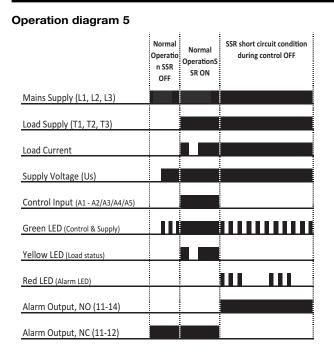
The operation diagrams for Mains Loss, SSR Over Temperature and SSR Internal Fault for the RGC..I..**M** and RGC..V..**M** are identical to those of RGC..I..**P** and RGC..V..**P** shown in Operation Diagrams 2 and 3. The following diagrams show the behaviour of the RGC..I..**M** and RGC..V..**M** under the additional detectable abnormal conditions available only with the '**M**' suffix versions.

Operation Diagram 4:

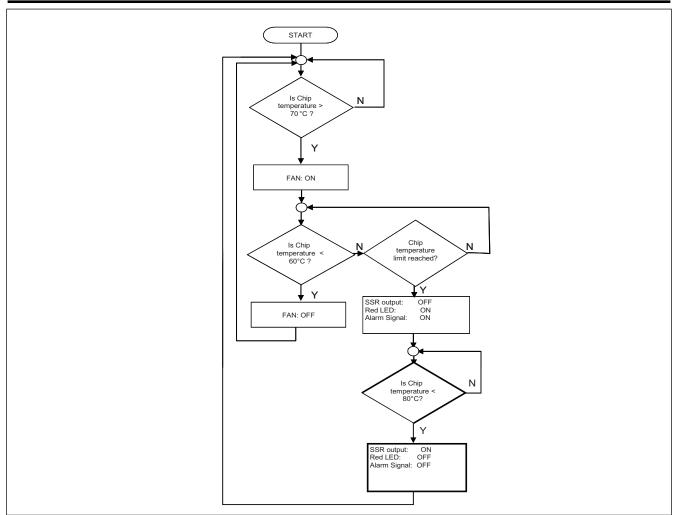
Load loss or Open circuit	Normal Operation SSR OFF	Normal Operation SSR ON	Load lo: on on	Load loss / Open circuit automatically restored	Supply Us Loss	
Mains Supply (L1, L2, L3)						
Load Supply (T1, T2, T3)			2-phases only	2-phases only		
		% Pout proportional to input level	2-phases only	2-phases only	% Pout proportional to input level	
Load Current						
Supply Voltage (Us)						
Control Input (A1 - A2/A3/A4/A5)						
Green LED (Control & Supply)						
Yellow LED (Load status)						
Red LED (Alarm LED)				111 111		
Alarm Output, NO (11-14)						
Alarm Output, NC (11-12)						
			Load loss and Open circ	uit are detectable only during input ON		

CARLO GAVAZZI

Mode of Operation



Fan operation for RGC..F..



LED Indications

Green LED

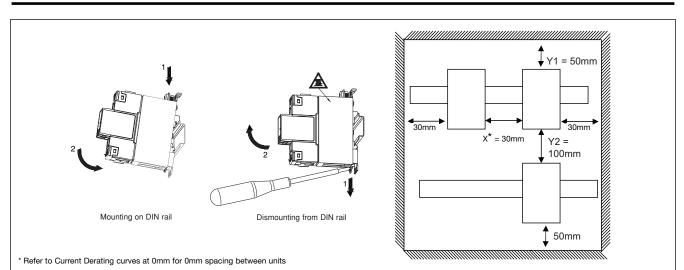
	RGCAA	RGCI, RGCV
Control ON RGCAA: <4mA flash rate 0.5s ON, 0.5s OFF RGCI, RGCV: ON in presence on control input		
Control ON RGCAA: >4mA, varying intensity with input level		
Internal error: RGCAA: 4 flashes 0.5s ON, 0.5s OFF with 3s OFF interval RGCI, RGCV: not applicable; refer to red LED		
Mains Loss RGCAA: 2 flashes 0.5s ON, 0.5s OFF with 3s OFF interval RGCI, RGCV: not applicable; refer to red LED	$\begin{array}{c c} \bullet & 3s \\ \bullet & 0.5s \\ \hline \end{array} $	
Supply ON: (no control input) RGCAA: not applicable RGCI, RGCV: flash rate 0.5s ON, 0.5s OFF		

In case of an internal error, attempt to reset the Mains supply by Switching OFF and back ON to clear the error condition. If this condition is still present, return device to factory.

Red LED

Flashes	Red LED	Timing Diagram		
2	Mains Loss			
3	Monitoring alarm: Load loss, SSR open circuit, SSR short circuit	0.5s		
4	SSR internal fault	\rightarrow \leftarrow \rightarrow $_{3s}$ \leftarrow $_{0.5s}$		
100%	SSR over temperature			

Installation Instructions



CARLO GAVAZZI



Short Circuit Protection

Protection Co-ordination, Type 1 vs Type 2:

Type 1 protection implies that after a short circuit, the device under test will no longer be in a functioning state. In type 2 co-ordination the device under test will still be functional after the short circuit. In both cases, however the short circuit has to be interrupted. The fuse between enclosure and supply shall not open. The door or cover of the enclosure shall not be blown open. There shall be no damage to conductors or terminals and the conductors shall not separate from terminals. There shall be no breakage or cracking of insulating bases to the extent that the integrity of the mounting of live parts is impaired. Discharge of parts or any risk of fire shall not occur.

The product variants listed in the table hereunder are suitable for use on a circuit capable of delivering not more than 100,000A Symmetrical Amperes, 600Volts maximum when protected by fuses. Tests at 100,000Arms were performed with Class J fuses, fast acting; please refer to the tables below for maximum ratings.

Tests with Class J fuses are representative of Class CC fuses.

Co-ordination type 1 (UL508)

Part No.	Max. fuse size [A]	Class	Short circuit current [kArms]	Voltage [VAC]
RGC215 RGC225	30	J or CC	100	Max. 600
RGC240	40	J	100	Max. 600
RGC275	60 ⁶	J	100	Max. 600
RGC320	30	J or CC	100	Max. 600
RGC330	40	J	100	Max. 600
RGC365	60 ⁶	J	100	Max. 600

6: Consult a Carlo Gavazzi sales representative for use of 70A class J fuses

Co-ordination type 2 (EN/IEC 60947-4-3)

	Ferraz Shawmut (Mersen)		Siba		Short circuit	Valtara
Part No.	Max. fuse size [A]	Part number	Max. fuse size [A]	Part Number	current [kArms]	Voltage [VAC]
RGC215 RGC225	40	660 URC 14x51/40		50 142 06 32	10	600
	40	6.9xx gRC URD 22x58/40	20			
	40	660 URD 22x58/40	32		100	
	40 A70QS40-4		100			
	63	6.9xx gRC URC 14x51/63		50 194 20 63	10	600
RGC240	63	6.9xx gRC URD 22x58/63	63		100	
	60	A70QS60-4				
RGC275	100	6.9xx gRC URD 22x58/100		50 196 20 125	10	600
	100	660 URQ 27x60/100	125		100	
	100	A70QS100-4				
	32	6.9xx gRC URC 14x51/32		50 142 06 32	10	600
RGC320	32	6.9xx gRC URC 14x51/32	32		100	
	40	A70QS40-4	1		100	
RGC330	40	6.9xx gRC URC 14x51/40		50 194 20 40	10	600
	40	6.9xx gRC URC 14x51/40	40		100	
	40	A70QS40-4				
RGC365	100	6.9xx gRC URC 22x58/100		50 196 20 125	10	
	90	660 URD 22x58/90	125		100	600
	100	A70QS100-4				



Type 2 Protection Coordination with Miniature Circuit Breakers (M.C.Bs)

Solid State Relay	ABB Model no. for	ABB Model no. for	Wire cross	Minimum length of	
type	Z - type M. C. B. (rated current)	B - type M. C. B. (rated current)	sectional area [mm ²]	Cu wire conductor [m] ⁷	
RGC215 RGC225 RGC320	S201 - Z10 (10A)	S201 - B4 (4A)	1.0 1.5 2.5	7.6 11.4 19.0	
	S201 - Z16 (16A)	S201 - B6 (6A)	1.0 1.5 2.5 4.0	5.2 7.8 13.0 10.8	
	S201 - Z20 (20A)	S201 - B10 (10A)	1.5 2.5	12.6 21.0	
	S201 - Z25 (25A)	S201 - B13 (13A)	2.5 4.0	25.0 40.0	
RGC240 RGC330	S201 - Z20 (20A)	S201 - B10 (10A)	1.5 2.5 4.0	4.2 7.0 11.2	
	S201 - Z32 (32A)	S201 - B16 (16A)	2.5 4.0 6.0	13 20.8 31.2	
RGC275 RGC365	S201 - Z25 (25A)	S201 - B16 (16A)	2.5 4.0 6.0	3.1 5.0 7.5	
	S201 - Z50 (50A)	S201 - B25 (25A)	4.0 6.0 10.0 16.0	8.0 12.0 20.0 32.0	
	S201 - Z63 (63A)	S201 - B32 (32A)	6.0 10.0 16.0	11.3 18.8 30.0	

7: Between MCB and Load (including return path which goes back to the mains if applicable)

Note: A prospective current of 6kArms and a 230/400V power supply system is assumed for the above suggested specifications. For cables with different cross section than those mentioned above please consult Carlo Gavazzi's Technical Support Group.

Accessories

Fan



Ordering Key

RGC3FAN60

Fan accessory for RGC2..75 and RGC3..65